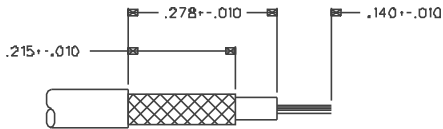
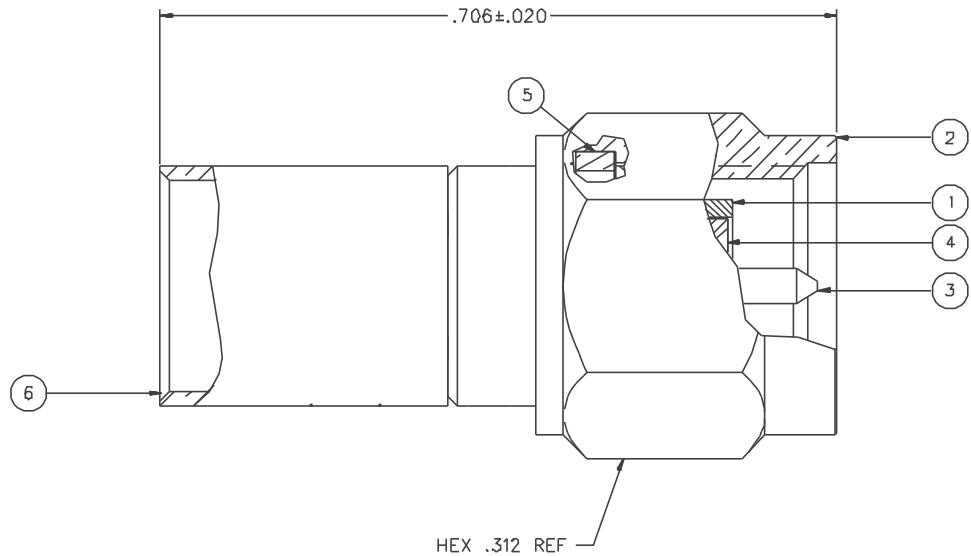


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ RETENTION SPRING	ITEM ⑥ CRIMP SLEEVE
142-D40B-D11	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-D40B-D16	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

4:1

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS  
 FREQUENCY RANGE: 0-12.4 GHz  
 VSWR: 1.15-.01 F MAX (F IN GHz)  
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL  
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL  
 INSULATION RESISTANCE: 5000 MEGOHM MIN  
 CONTACT RESISTANCE:  
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX  
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE  
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED) 5.0 MILLIOHM MAX (NICKEL PLATED)  
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET  
 INSERTION LOSS: .06 √F MAX (F IN GHz) AT 6 GHz  
 RF LEAKAGE: -60 DB MIN AT 2.5 GHz  
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX  
 MATING TORQUE: 7-10 INCH POUNDS  
 COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN  
 COUPLING NUT RETENTION: 60 LBS MIN  
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE  
 CABLE ACCEPTABILITY: RG 55/U, RG 142/U, RG 223/U, RG 400/U  
 CABLE HEX CRIMP SIZE: .213  
 CONTACT CRIMP TOOL: P/N 144-DDDD-910 WITH POSITIONER 141-0000-907  
 CABLE RETENTION: 45 LBS MIN AXIAL FORCE  
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)  
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT B5° C HIGH TEMP  
 OPERATING TEMPERATURE: -65° C TO 165° C  
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B  
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I  
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D  
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

DRAWING NO. C - 142-0408-011/020	
0	REVISIONS
ENGINEERING RELEASE	
1	6-15-92 R H S B 6-30-92 ECO 41114
CHANGED: CRIMP SLEEVE MATERIAL WAS COPPER	
1a	8-9-94 R H S B 8-17-94 FCN 42463
VERSION UPDATE	
1b	4-20-95 R H S B 6-1-95 FCN 43207
VERSION UPDATE	
1c	5-30-00 R H S B 6-2-00 FCN 47097
ADDED: CRIMP TOOL P/N'S	
* REVISION NUMBER FOLLOWED BY AN ALPHA *	
* CHARACTER INDICATES DRAWING CLARIF. *	
* CATION OR PART NUMBER ADDITION ONLY. *	
1d	12-8-00 R H S B EGN 47446

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSII 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY TAK	DATE 2-26-92	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS .XX	CHECKED BY TAK	DATE 6-25-92	
MATL	APPROVED BY TAK	DATE 6-25-92	TITLE PLUG ASSEMBLY, STRAIGHT CABLED SMA, RG 142
FINISH	APPROVED BY RJB	DATE 6-26-92	CODE NO.
	RELEASE DATE 6-30-92		DRAWING NO. C - 142-0408-011/020
		SCALE 10:1	U/M INCH SHEET 2 OF 2